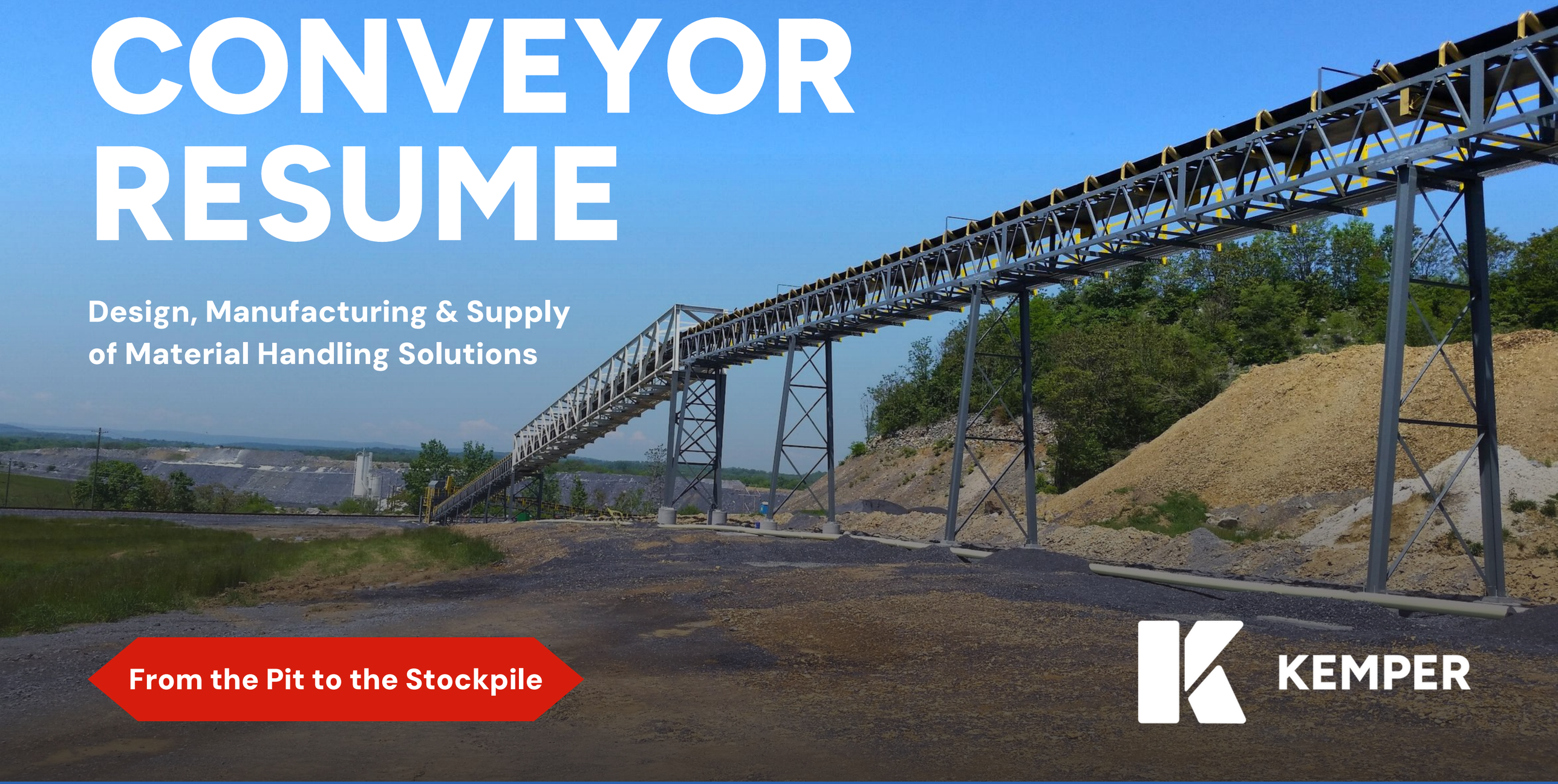
CONVEYOR RESUME

Design, Manufacturing & Supply of Material Handling Solutions



From the Pit to the Stockpile

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Construction Aggregate #1

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– Overland, Interplant Conveyors and **12,800 Ton Live Surge**

- 42″ BW x 230′ Long Overland Conveyor at **1,100 TPH (Primary Crushed Rock -14″)**
- 42″ BW x 735′ Long Overland Conveyor at **1,100 TPH (Primary Crushed Rock -14″) with a Custom Tail Take-Up System**
- 42″ BW x 450′ Long Overland Conveyor at **1,100 TPH (Primary Crushed Rock -14″) with a Custom Tail Take-Up System**
- 42″ BW x 185′ Long Custom Surge Pile Stacker at **1,100 TPH (Primary Crushed Rock -14″)**
- with a **Wrap Drive** and **Gravity Take-Up**
  - 48″ Deep Custom Truss
  - Dual Walkway
  - Dual Power Travel (2) at 3 HP = 6 HP
  - Includes custom head stair to access secondary surge pile conveyor
- 42″ BW x 102′ Long Custom Surge Pile Conveyor at **1,100 TPH (Primary Crushed Rock -14″)**
  - **8′ Deep Truss with 40′ Cantilever to Feed Surge Pile**
- 42″ BW x 558′ Long **Surge Reclaim Conveyor** at **1,100 TPH (Primary Crushed Rock -14″)** with a **Custom Tail Take-Up System**
  - Includes (6) Feed Points along Conveyor Line
- Plus and additional **(26) Interplant Transfer Conveyors**
- Total of **+ 4,600′** of Conveyors

Construction Aggregate #1

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- 42” BW x 185’ Long Surge Stacker
  - 1,100 TPH of -14” Primary Crushed Stone
  - Dual Drive (2) at 50 HP = 100 HP
  - Wrap Drive
  - Dual Walkway with access to a Secondary Raised Conveyor
  - Gravity Take-Up
  - Dual Power Travel (2) at 3 HP = 6 HP
  - Feeds either a 12,800 Ton Live Surge Pile or a Secondary Elevated Surge Conveyor

Construction Aggregate #1

- Overland Conveyors
  - +1,400’ of 42” BW Conveyors
  - 1,100 TPH of -14” Primary Crushed Stone
  - Gravity Take-Up and Custom Tail Take-Ups
  - Conveyor #2 goes under haul road
  - Combination of Channel Frame and Truss

Construction Aggregate #1

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Construction Aggregate #1

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Construction Aggregate #2

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- Total of 4,565’ of Conveyors – Overland, Interplant and Product Stackers
- (30+) Custom Interplant Conveyors, (2) Thor Telescopic Stackers & (6) Radial Stackers
- Overland Conveyors

  - 36” BW x 450’ Long at **850 TPH (Primary Crushed Rock -14”)**
  - 36” BW x 1,185’ Long at **850 TPH (Primary Crushed Rock -14”)** with **Custom Tail Take-Up System**
  - 36” BW x 585’ Long at **850 TPH (Primary Crushed Rock -14”)** with **Custom Tail Take-Up System**
  - 36” BW x 1,235’ Long at **850 TPH (Primary Crushed Rock -14”)**
    - Includes a **150’ Span within a Gallery Truss** to allow for Pipeline Right of Way

Construction Aggregate #2

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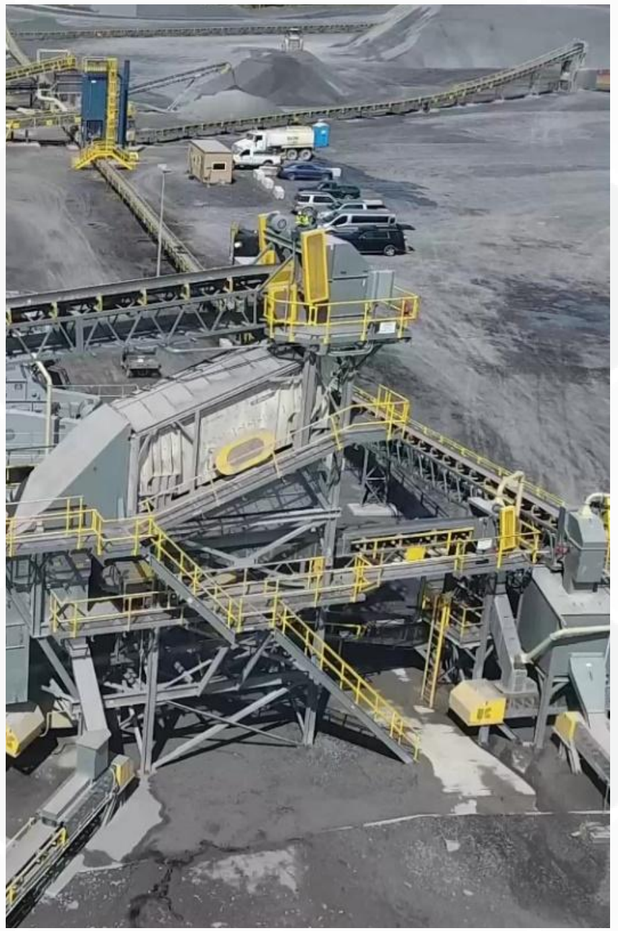

Construction Aggregate #2

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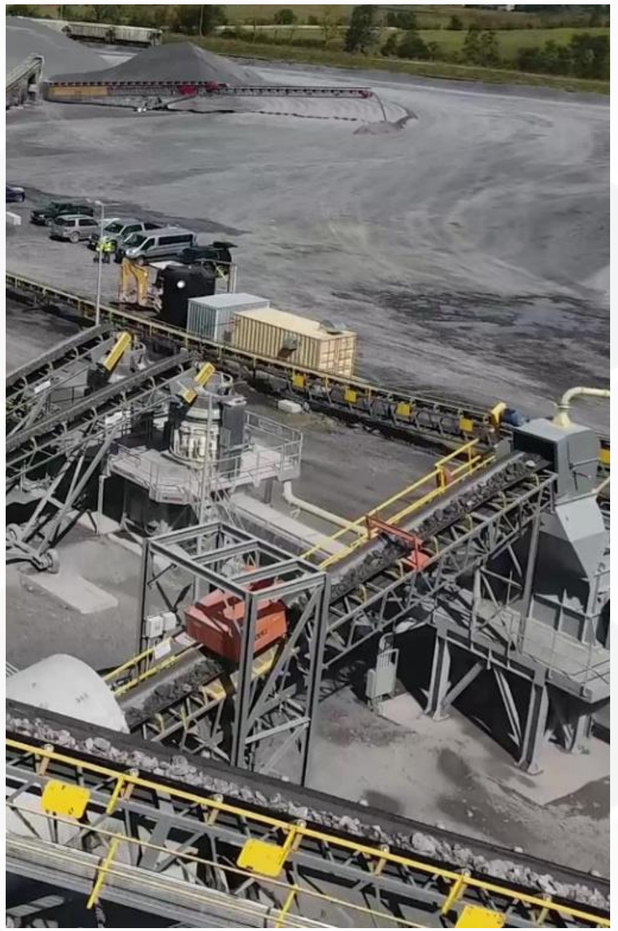

Construction Aggregate #2

- 48” BW x 400’ Long Conveyor with:
  - **(4) Collecting Points**
    - (1) Screen
    - (1) Horizontal Shaft Impactor Crushers
    - (2) Cone Crushers
  - **1,400 TPH**
  - **Dual Drive (2) @ 50 HP = 100 HP**
  - Dust Collection Pickup Points
  - Covered Skirtboard

Construction Aggregate #2

- Gravity Take-Ups
  - Each gravity take-up is specifically deigned to the application
  - **Fully guarded** truss on top and sides where walkway exist
  - **Guarding can be easily removed** with minimal tools for ease of maintenance
  - **Each weight box is designed to hold 57’s stone for the counterweight, a fill line is provided to hit the exact weight needed with a +/- tolerance to allow for future growth**

Construction Aggregate #2

- Overland Conveyor System
  - **3,455’ of Conveyor**
  - Up To 1,000 TPH – Average 850 TPH
  - 36” BW x 450’ Long
  - 36” BW x 1,185’ Long
    - Tail Take-Up
  - 36” BW x 585’ Long
    - Tail Take-Up
  - 36” BW x 1,235’ Long
    - 150’ Gallery Truss

Construction Aggregate #2

- Overland Conveyor System
  - Minimal infrastructure required
  - Concrete needed only at the head and tail of conveyor
  - **Intermediate sections can be set up on railroad ties**
  - **Inside handrail or pull chord standard**

Construction Aggregate #2

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- Custom Tail Take-Ups
  - For when head clearance is an issue use this gravity take-up designed at the tail of the conveyor
  - Weight box is specifically designed for each application
  - **Low maintenance cable and sheave**
  - Provides constant tension on belt
  - **Keeps weight box low to grade for extra safety**
  - **Fully guarded** runway and tower
  - Has been installed on conveyors between 500’ and 1,800 long

Construction Aggregate #2

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- Elevated Overland System
  - **Long spans for minimal concrete**
  - Walkway full length of conveyor
  - Intermediate stair / maintenance tower for access mid way along conveyor line
  - **Spans can be adjusted based on belt width and capacity anywhere from 30’ up to +200’**

Construction Aggregate & Lime #3

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- Total of 4,966’ of Interplant Conveyors consisting of (21) Unique Conveyor Designs
- (14) Conveyors handle Construction Aggregate and (7) Handle Lime

- 24” to 36” BW
- 25’ Long up to 614’ Long
- 80 TPH up to 800 TPH
- 55 PCF (lime) to 100 PCF (limestone)
- Spans from 30’ **up to 120’**
- **Support heights up to 90’**
- **Drive Sizes up to 100 HP**

Construction Aggregate & Lime #3

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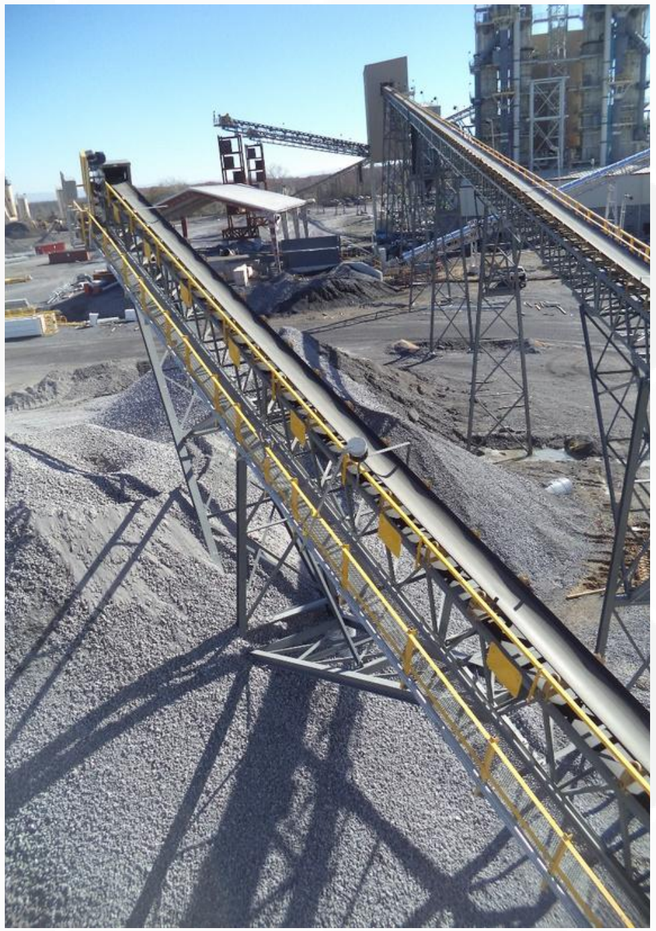

Construction Aggregate & Lime #3

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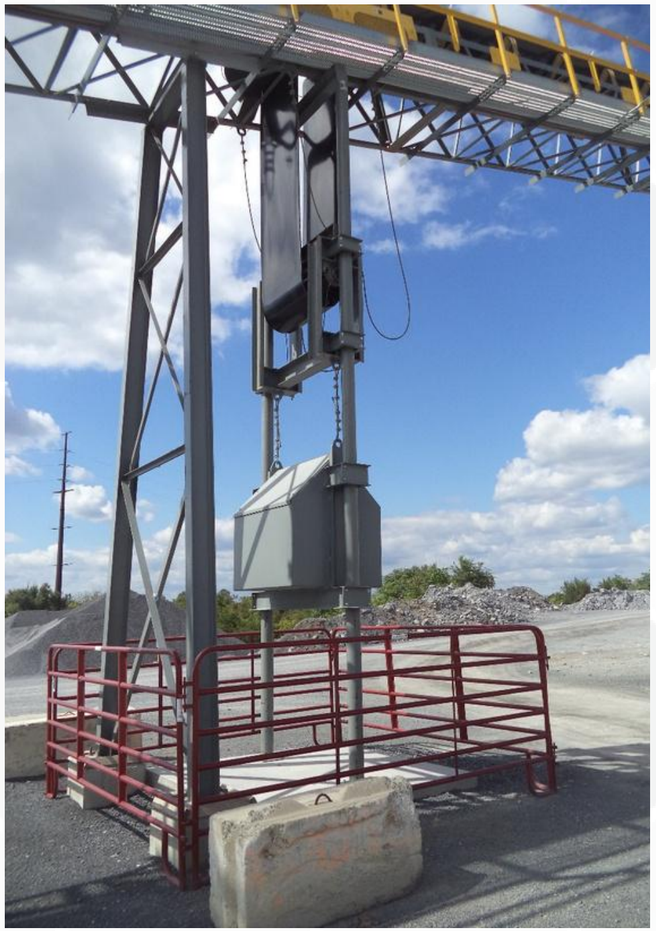

Construction Aggregate & Lime #3

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Construction Aggregate #4

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– Rail Loadout System at 3,500 TPH

- 54″ BW x 300′ Long Surge Bin Feed
  - Dual 200 HP Drives = 400 HP Installed

Construction Aggregate #4

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Construction Aggregate & Coal Barge Unloading #5

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– Barge Unloading System at 3,200 TPH – Coal and Limestone

- 60″ BW Belt Feeder
- (2) 54″ BW x 150′ Long Transfer Conveyors
- (1) 54″ BW x 150′ Radial Stacker

Construction Aggregate & Coal Barge Unloading #5

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Sand and Gravel #6

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- (1) Belt Feeder – 36″ BW x 18′ Long at 400 TPH

  - Belt Feeder sits under a custom 80 Ton Live Truck Dump Hopper

- (1) Custom Conveyor 1,635′ Long with ~200′ Gallery Truss over Wetlands

  - Custom Tail Take-Up System

- (1) Thor Telescopic Radial Stacker

Sand and Gravel #6

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- Custom Tail Take-Up
  - Weight box is specifically designed for each application
  - **Low maintenance cable and sheave**
  - Provides constant tension on belt
  - **Keeps weight box low to grade for extra safety**
  - **Fully guarded** runway and tower
- **Belting Considerations**
  - Due to permitting restrictions, requiring a 24” BW conveyor extra thought was taken into consideration or belting
  - Troughability, PIW, Ply of Belting and overall tensions
  - Ended up with a Single Ply 440 Belt

Sand and Gravel #6

- Gallery Truss – Spanning Wetlands
  - **200’ Long Gallery Truss**
  - **Helical Pile Design** for Concrete
- Environmental Conditions
  - **Due to environmental conditions many belt scrapers were installed on this conveyor – nothing can fall into the wetland area**
  - (1) Tungsten Carbide Tipped Primary Scraper
  - (1) Tungsten Carbide Tipped Secondary Scraper
  - (2) Urethane Flat Bladed Secondary Scrapers
  - (1) Motorized Brush Cleaner with Nylon Bristles
  - (1) V-Plow
  - (1) Beater Bar Return Idler

Sand and Gravel #6

- Supports and Spans
  - Due to site conditions supports needed to be minimized and thus spans needed to be increased
  - As the conveyor reached closer to the wetland area clay seams were very prevalent
  - **Solution to clay seams** were a unique style of concrete design utilizing **helical piles** driven deep into the clay to provide proper bearing
  - **Spans are approximately 100’ while in the clay seam with 6’ deep truss design**

Sand and Gravel #6

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Construction Aggregate #7

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– 30” BW x 150’ Long Radial Stacker

- 30 HP
- 450 TPH
- **Galvanized Structure**
- **Wrap Around Head and Tail Platform**
- **Dual Power Travel (2) at 3 HP = 6 HP**

Construction Aggregate #8

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– 42″ BW x 590′ Long Out of Pit Conveyor

- **600 TPH of Primary Crushed Rock -12″**
- **Dual Drive (2) at 75 HP = 150 HP**
- **Supports utilizing multiple benches** along the quarry face
- Max distance between concrete piers approximately 100′

Construction Aggregate #8

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